

RECOMMENDATIONS GUIDE FOR STONE FABRICATORS



VITORIA
STONE





CONGRATULATIONS ON PURCHASING A VITÓRIA STONE PRODUCT!

In addition to having the most advanced technology in ornamental stone production, you also receive the most comprehensive technical support in the industry.

We are here to ensure you have the best experience possible when working with our materials.

This guide has been developed to assist stone fabricators in properly handling, processing, and transporting VITÓRIA STONE natural stone slabs, ensuring the optimal performance of the products.

Following these recommendations is essential to guarantee the durability and beauty of the pieces at every stage of the process.

If you have any questions, our After-Sales Technical Support Service is available to provide all the necessary assistance.



INSTRUCTIONS FOR HANDLING AND PROCESSING SLABS IN THE STONE FABRICATION SHOP:

1. Ensure the slab appears visually dry;
2. All slabs are already waterproofed, but you can reinforce the hydro-oil repellent waterproof protection on the surface of the slab before cutting;
3. If the previous step is performed, allow 48 hours for the drying and curing process;
4. Use compatible cutting discs for quartzites;
5. Wait for the drying process before applying edge and cut line finishes.

CUT LINES THAT MUST BE WATERPROOFED:

1. Sink holes;
2. Faucet holes;
3. Drain holes;
4. Edge finishes;
5. Floor and baseboard edges;
6. Cuts made superficially in any direction;
7. Meeting points between dry and wet areas.

GENERAL RECOMMENDATIONS FOR WET-LOOKING EDGES:

1. Remove the backing applied to the back of the slab using a coarse-grit diamond plate;
2. Allow the drying process, keeping the pieces spaced in a ventilated and cool area, with air circulation whenever possible;
3. Reapply the hydro-oil repellent waterproofing;
4. Polish the edge after the 48-hour waterproof curing process;
5. Reapply the hydro-oil repellent waterproofing.

GUIDELINES FOR TRANSPORTATION AND STORAGE FOR INSTALLATION:

1. It is preferable to transport the pieces using a wooden A-frame;
2. Do not place the material directly on the floor of the fabrication shop or installation site;
3. Use plastic to isolate contact with the wood;
4. Protect the A-frames with plastic during transportation;
5. Store the material in a covered, dry, and isolated location.

When you purchase a VITÓRIA STONE product, you are obtaining advanced ornamental stone technology and complete technical support. To ensure the best performance of the slabs and cut pieces, it is crucial to follow the handling recommendations.

If you have any questions, contact the After-Sales Technical Support Service (assistenciatecnica@vitoriastone.com).

Conclusion: *Following these recommendations ensures the best performance and durability of VITÓRIA STONE products in your projects. If you have any questions or need additional support, please contact our After-Sales Technical Support Service at assistenciatecnica@vitoriastone.com.*





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